

PUBLISHED: 21-OCT-2019
2020.0 DEFENDER (LE), 412-01

CLIMATE CONTROL

CLIMATE CONTROL ASSEMBLY (G2435925)

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REMOVAL

 NOTE:

- This procedure contains some variation in the illustrations depending on the vehicle specification, but the essential information is always correct.
- This procedure contains illustrations showing certain components removed to provide extra clarity.
- This procedure contains illustrations for left hand drive vehicles, right hand drive vehicles are similar.

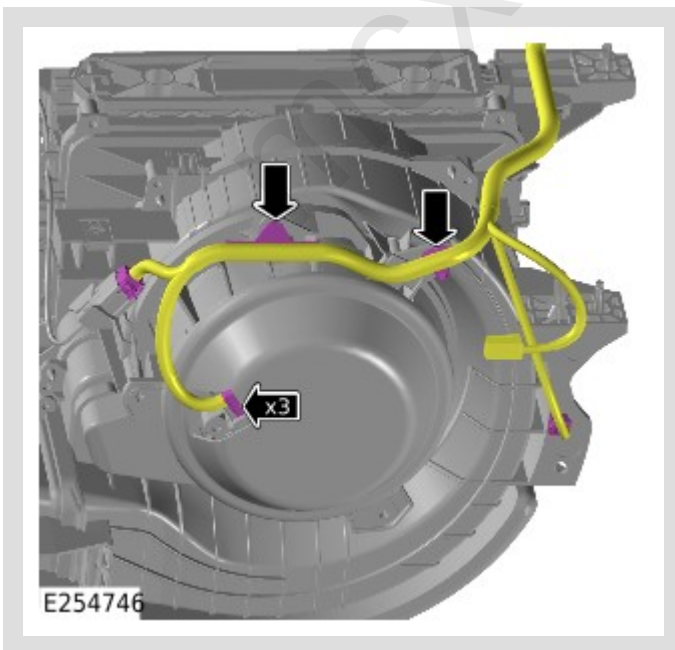
1. Disconnect the startup battery ground cable.

Refer to: [Startup Battery Disconnect and Connect](#) (414-00 Battery and Charging System - General Information, General Procedures).

2. Remove the instrument panel cross-car beam.

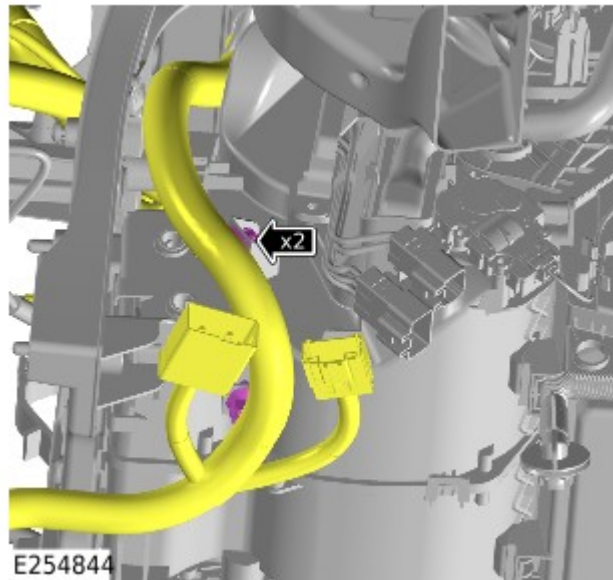
Refer to: [Instrument Panel Cross-Car Beam](#) (501-12 Instrument Panel and Console, Removal and Installation).

- 3.



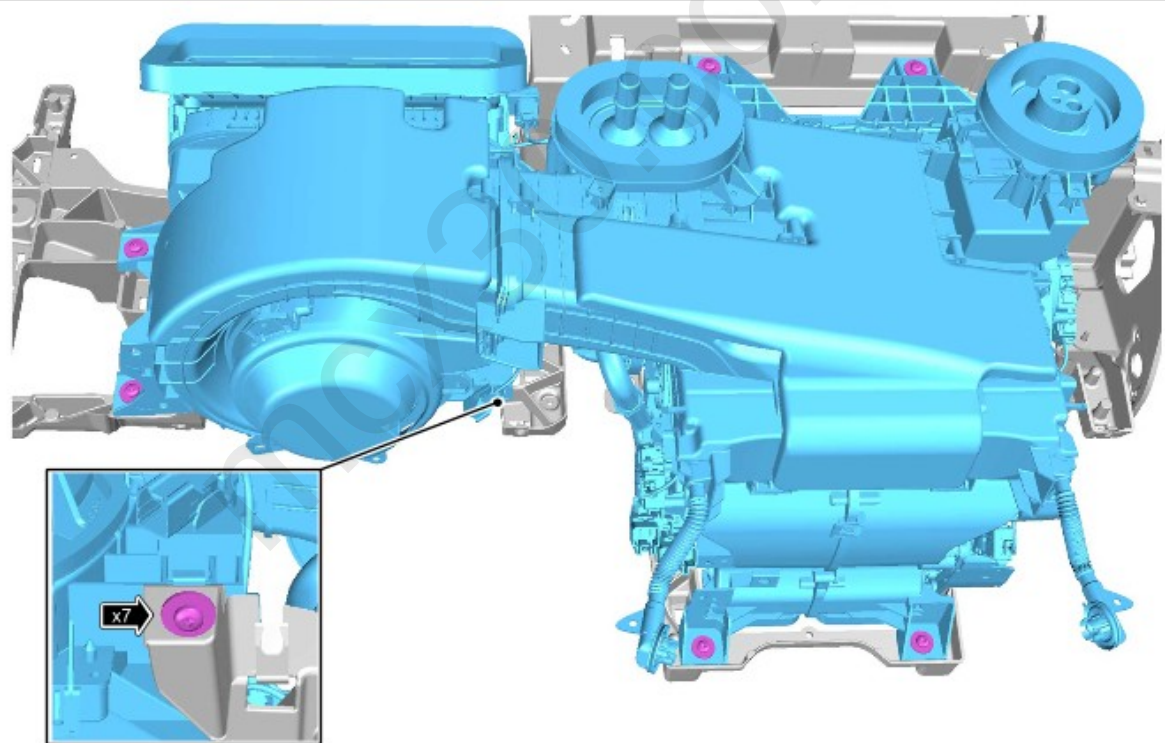
- Disconnect the 3 electrical connectors from the climate control assembly.
- Release the 2 wiring harness clips.

4.



Release the 2 wiring harness clips from the climate control assembly.

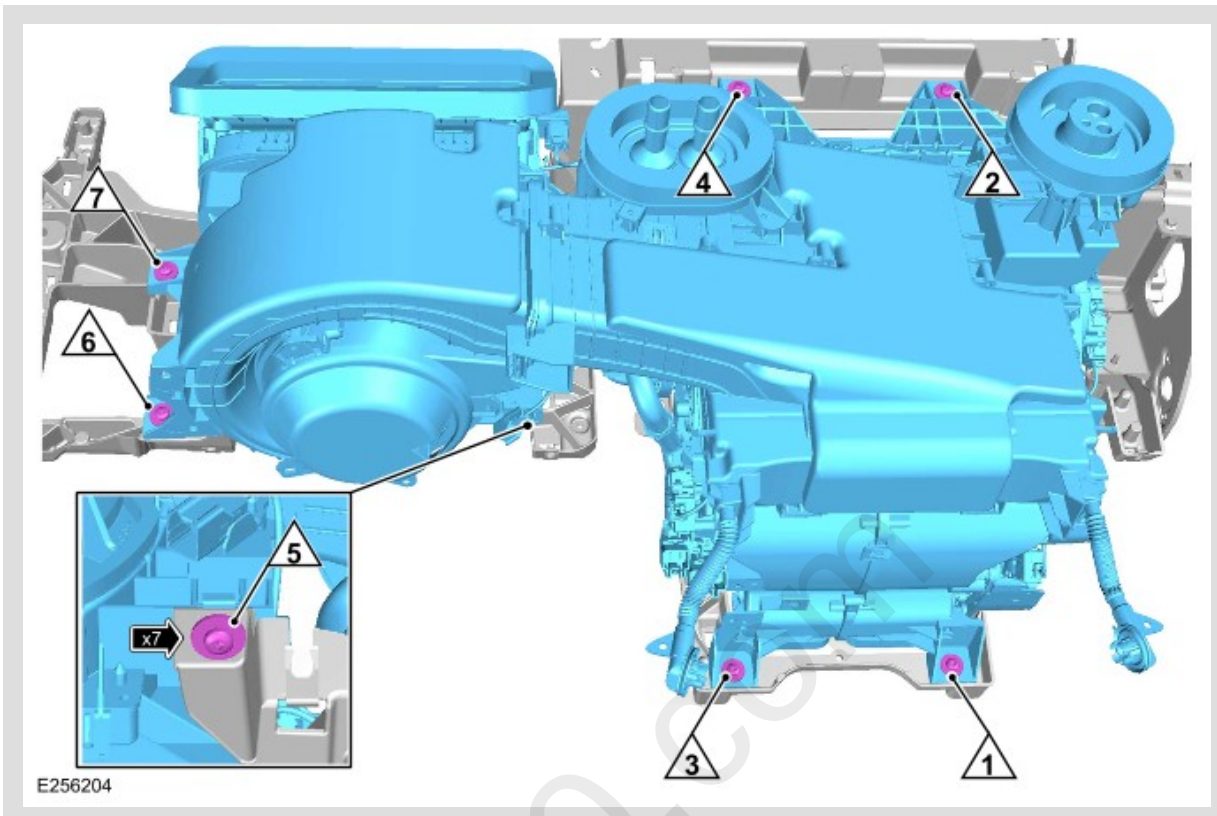
5.



- Remove the 7 bolts.
- Remove the climate control assembly.

INSTALLATION

1.



- Install the climate control assembly.
- Install and finger tighten the bolts.
- Tighten the 7 bolts evenly in the sequence shown.

Torque: 9Nm

2.

- Install the 4 wiring harness clips to the climate control module.
- Connect the 3 electrical connectors to the climate control assembly.

3.

Install the instrument panel cross-car beam.

Refer to: [Instrument Panel Cross-Car Beam](#) (501-12 Instrument Panel and Console, Removal and Installation).

4.

Connect the startup battery ground cable.

Refer to: [Startup Battery Disconnect and Connect](#) (414-00 Battery and Charging System - General Information, General Procedures).

